

MACHINERY AND EQUIPMENT LIST

Drivmatic Fastening Systems

- 2 Gemcor All-Electric G12 CNC Fastening System

Mills

- 4 CNC KIA V25P w/ 12,000 RPM High Speed Spindle & APC 19" x 11" x 14"
- 5 CNC KIA VF500 w/ 10,000 RPM High Speed Spindle 40" x 20" x 20"
- 1 CNC KIA 660 w/ 12,000 RPM High Speed Spindle 55" x 26" x 25"
- 1 CNC KIA V50D w/ 10,000 RPM High Speed Spindle and APC 23" x 18" x 22"
- 1 Haas VF5/50/Full 4-Axis 50" x 30" x 26"
- 1 CNC Millport
- 1 CNC Webb Vertical Mill
- 1 Bridgeport Series 1 Vertical Mills (Digital Readout)
- 1 Van Norman Horizontal Drill

Lathes

- 1 CNC Yang –SML20/W2 w/ Bar Feed
- 1 Clausing 1500 (15" swing)
- 1 WS #2 Turret w/Landis Die Head
- 1 2.5" Kia CNC w/Bar Feed
- 1 CNC Mori Seiki SL25Y-12 Station

Presses

- 1 Accurpress Brake 6' 60 Ton
- 1 Beckwood 200-Ton Hydroform
- 1 Aida 220 Ton PRPS to 72" x 24"
- 1 Bruderer 60/75 High Speed
- 1 Bliss 60 Ton with Cushion
- 1 Clearing 75 Ton
- 1 Clearing 60 Ton
- 1 Clearing 32 Ton
- 2 Bliss 45 Ton
- 3 Coil Feed Systems
- 8 Cincinnati Presses 90 Ton
- 3 Heim 80 Ton
- 1 Heim 250 Ton
- 1 Heim 300 Ton
- 1 Heim 400 Ton
- 1 Rousselle 55 Ton
- 8 Piranha Ironworker 70 Ton
- 1 Press Brake 65 Ton 8' Programmable

Custom Equipment

- 1 Opel 90 Fiber Optic Drilling & Inspection Machine
- 1 Opel 60 Fiber Optic Drilling & Inspection Machine

Tumbling-Deburring-Cleaning

- 3 Roto-Finish Vibratory Deburrer
- 1 Sweeco Vibratory Finisher
- 1 Burr King Vibratory Finisher
- 1 Coil Upender (coil turner)

Printing

- 1 Summa DC4sx Thermal Transfer Printer-Cutter
- 1 Sakurai Cylinder Screen Press 20" x 28"
- 1 Starlit UV Dryer
- 1 Polar 115 Paper Cutter 45"
- 1 Polar 72 Paper Cutter 28"
- 1 Heidelberg Cylinder Letterpress 15.75" x 23"
- 1 Heidelberg Windmill Letterpress 10"x15"
- 1 Chandler & Price Letterpress Hand-Feed 10" x 15"
- 1 Video Jet SR 50B Digital Imaging System Numbering .125" to 1.96"
- 1 Video Jet BX6500 Digital Imaging System Numbering .125" to 1.96"
- 1 Desktop Publishing w/ 1800 DPI Output-QuarkXPress-PageMaker CorelDraw, Photoshop, Illustrator
- 1 Dexter Lawson 4-head paper drill
- 1 Delux M17 4-Head Stitcher
- 1 Bostitch Single Head Stitcher
- 1 NuArc SST2024C Camera
- 1 NuArc Platemaker
- 1 Dainippon Screen DT-R3100
- 1 Imagesetter
- 1 Dainippon Screen Film Processor
- 1 Label-Aire 2115D-1250 Labeler
- 2 Over laminate Machines 28" & 30"
- 2 Shrink Wrap Heat Seal Machines
- 1 Ioline Vinyl Plotter 30"
- 1 Power Computing – Vinyl Computer

Saws-Filers-Shears-Routers

- 1 Mechanical Shear- Numerical Settings .1875" x 10'
- 1 Chicago Dries and Krump Hydraulic Power Shear Model HS-4165 cutting length 161" squaring arms range 49"
- 2 Multicam 5000 Series Router 8.75" x 60" x 144"
- 1 Chop Saw Hyd-Mech
- 1 Hyd-Mech Auto-Horiz Cut-off Band Saw
- 1 Rockwell Table Band Saw 20"
- 1 Rockwell 34-450 Table Saw
- 1 Rockwell Model 9 Horizontal

Screw Machines

- 1 NBG 6-Spindle – 1" capacity
- 1 NBG 6-Spindle – 1.625" capacity

Other Equipment & Facilities

- 1 Environmentally controlled lint/dust free room to clean and polish plexiglass
- 1 Government Certified, State of the Art Test Firing Range

Quality Assurance

- 1 CMM LK G-90C 30" x 30" x 24"
- 1 8' Romer Portable CMM
- 6 Granite Surface Tables
- 1 Wilson Model 4JR Rockwell Hardness Tester
- 1 Mitutoyo Height Gauge 24"
- 1 Mitutoyo Screw Gauge
- 2 Mitutoyo Thread Micrometer 0-2"
- 1 Mechanical Force Gauge
- 1 Mitutoyo Optical Comparator 14"
- 1 Permascope
- 1 Cadillac Gauge
- 1 Electronic Amp.w/Gauging Head
- 1 Surftest Profilometer
- 1 Barcode Verifier
- 2 Hocking Autosigma 3000
- 2 Electronic Gauges/ Fed. Air Gauges
- 1 Tesa Micro Height Gauge 24" Plug & Snap Gauges
- 1 Thread Go-No-Go Gauges
- 1 Gauge Blocks
- 1 Eddy Current
- 1 Anodize Quality Probe

Welding Machines

- 1 Spot-50 KVA single phase
- 9 Sciaky Multihead Automatic Spot 100 KVA
- 1 MIG
- 1 Hobart CYBER-TIG
- 1 Hobart CYBER-TIG II
- 1 Plasma Cutter

Floor Model Drill Presses

- 1 Cincinnati-Auto Feed w/Tapping Head
- 3 Rockwell-Auto-Feed w/ Tapmatic Tap Heads
- 1 Wilton Drill Press w/Tapping Head
- 1 Jet Drill Press w/ Tapping Head

Grinders

- 4 Rockwell 7" Bench Grinder
- 1 K.O. Lee Tool & Cutter Grinder
- 1 Darex Drill Bit Grinder
- 1 Brown & Sharpe Surface Grinder 6" x 12"
- 1 G/L 45 Surface Grinder 12" x 24"
- 1 Acer Surface Grinder 16" x 32"
- 1 Dayton 7" Bench Grinder
- 1 Dayton Disc Sander

Heat Treating Ovens

- 1 Grieve B4-500 Gas Fired Oven 6' x 10' x 6'
- 1 Advanced Curing System Gas Fired Oven 6' x 10' x 6'

CENTER INDUSTRIES CORPORATION

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